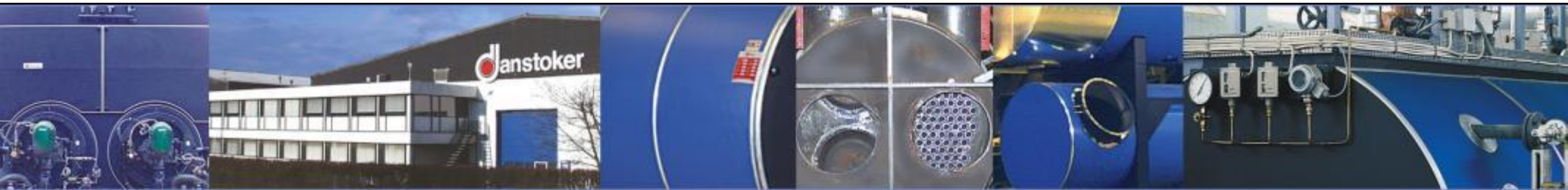


Behind the Danstoker-blue surface an introduction



Boilers since 1935

PRODUCT GROUPS

For Industrial, Commercial and District Heating

OIL / GAS BOILERS

BIO- & SOLID FUEL BOILERS

CO-GEN. BOILERS
& WHRB



Hot Water Boilers and Hightemperatur Hot Water Boilers



- Oil / Gas fired:

Gas: Natural gas, Bio-gas, Landfill gas etc.

Oil: LFO and HFO as well as Bio- & Vegetable oil's

- Capacities up to 50 MW
- Max 32 bar



Danstoker Steam Boilers



- Oil / Gas fired:

Gas: Natural gas, Bio-gas, Landfill gas etc.

Oil: LFO and HFO as well as Bio- & Vegetable oil's



- Capacities up to 50 t/h
- Max 36 bar

CO-GEN. BOILERS & WHRB



Danstoker Exhaustgas Steam Boilers



AMD Energy Center Dresden 8+8 pc.

- Capacities up to 20 kg flue gas/sec.

- Energy:

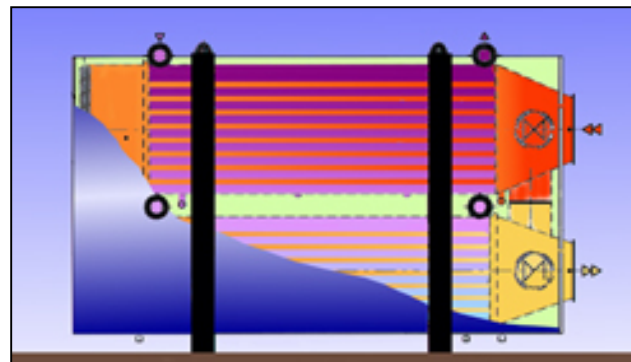
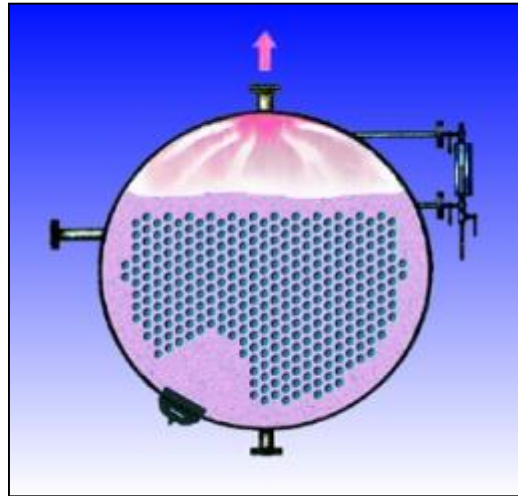
From Engines, Turbines, Processes, Combustion etc.



Avezzano, 9 pc.
Texas Instrument, Italy

Examples: Design Co-gen Boilers

HW-boiler with
High & Low Temp.
Section



Composite
Steam boiler
with a Fired
and
an Engine section

BIO- & SOLID FUEL BOILERS



Pellets



Sawdust



Grain



Straw

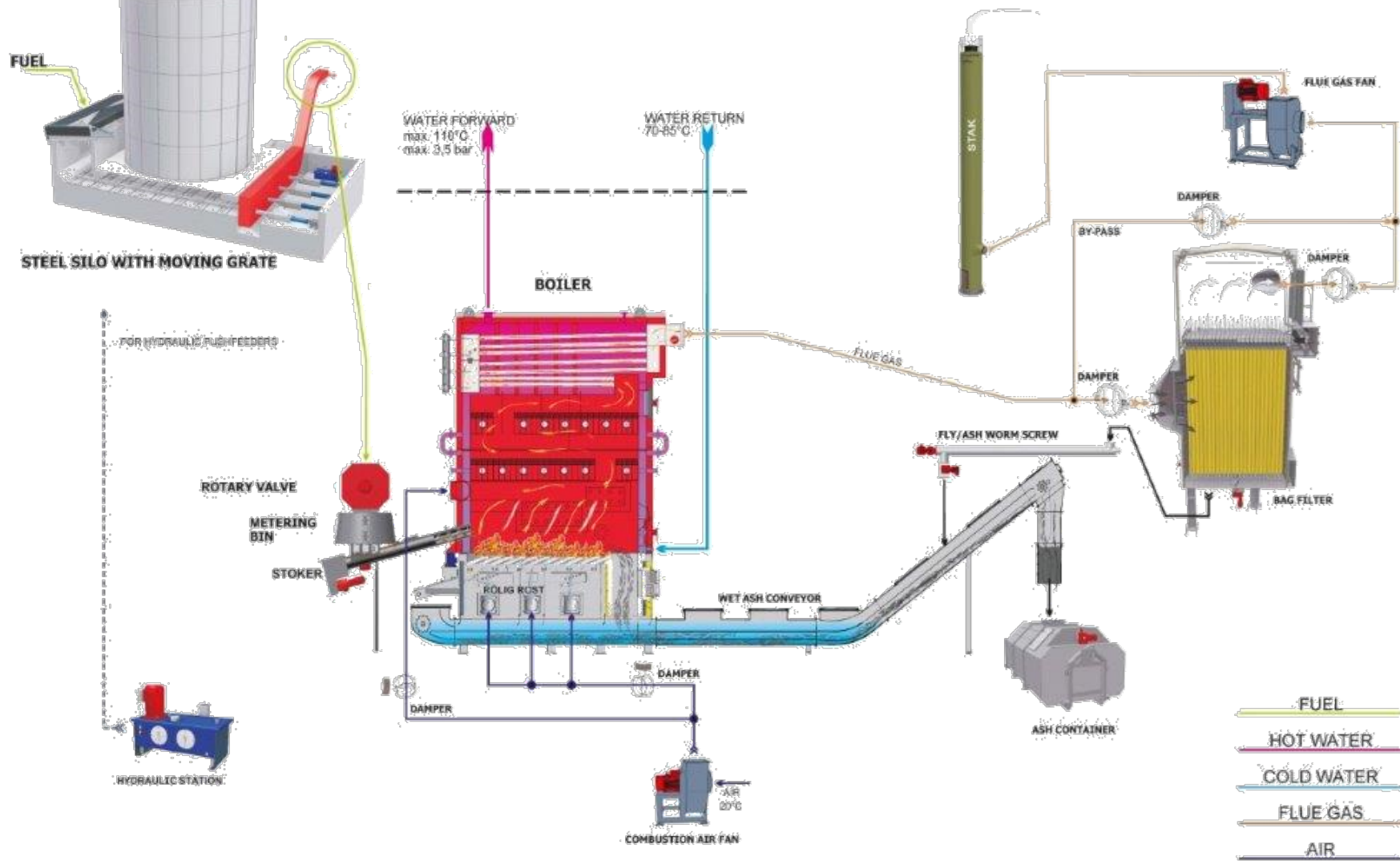


Bark



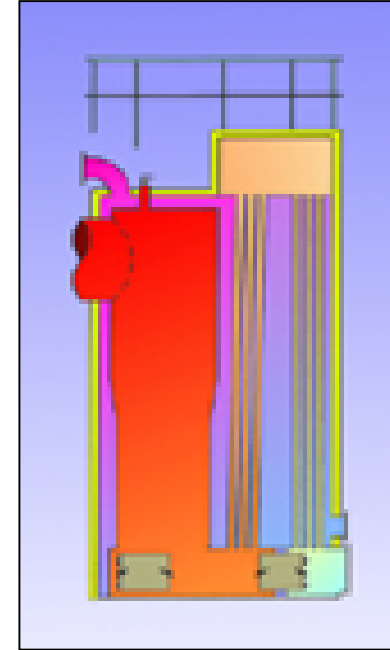
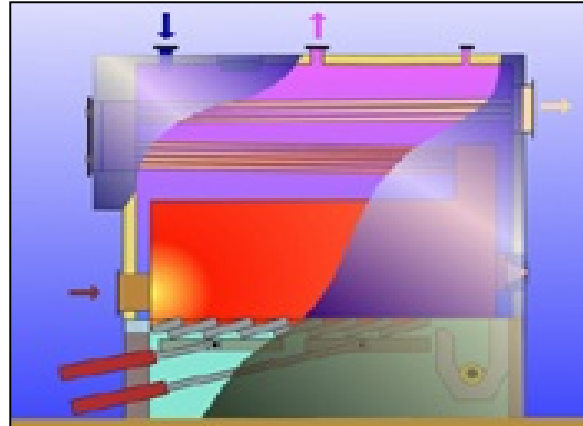
Wood-chips (wet or dry)

Plant's Block Diagram

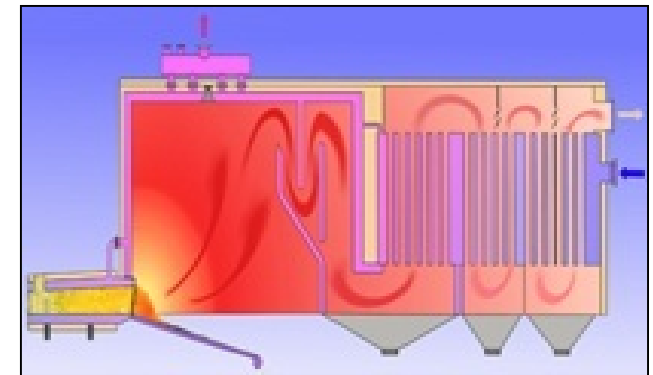
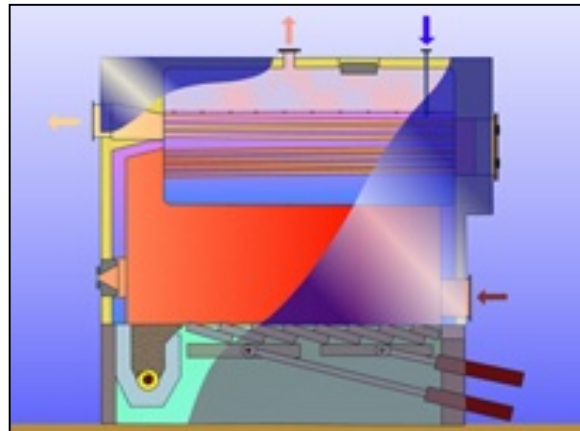


Examples: Design Bio-fuel Boilers

HW - HTHW boiler



Steam boiler



Danstoker Bio-fuel Boilers for Hot Water



- Bio-fuels:

Wood-chips (wet or dry), Straw, Pellets, Grain, Sawdust, Bark, Energy crops, Husks, Residue, etc.



- Capacities up to 20 MW
- Max 16 bar

Danstoker Bio-fuel Boilers for Steam



- Bio-fuels:

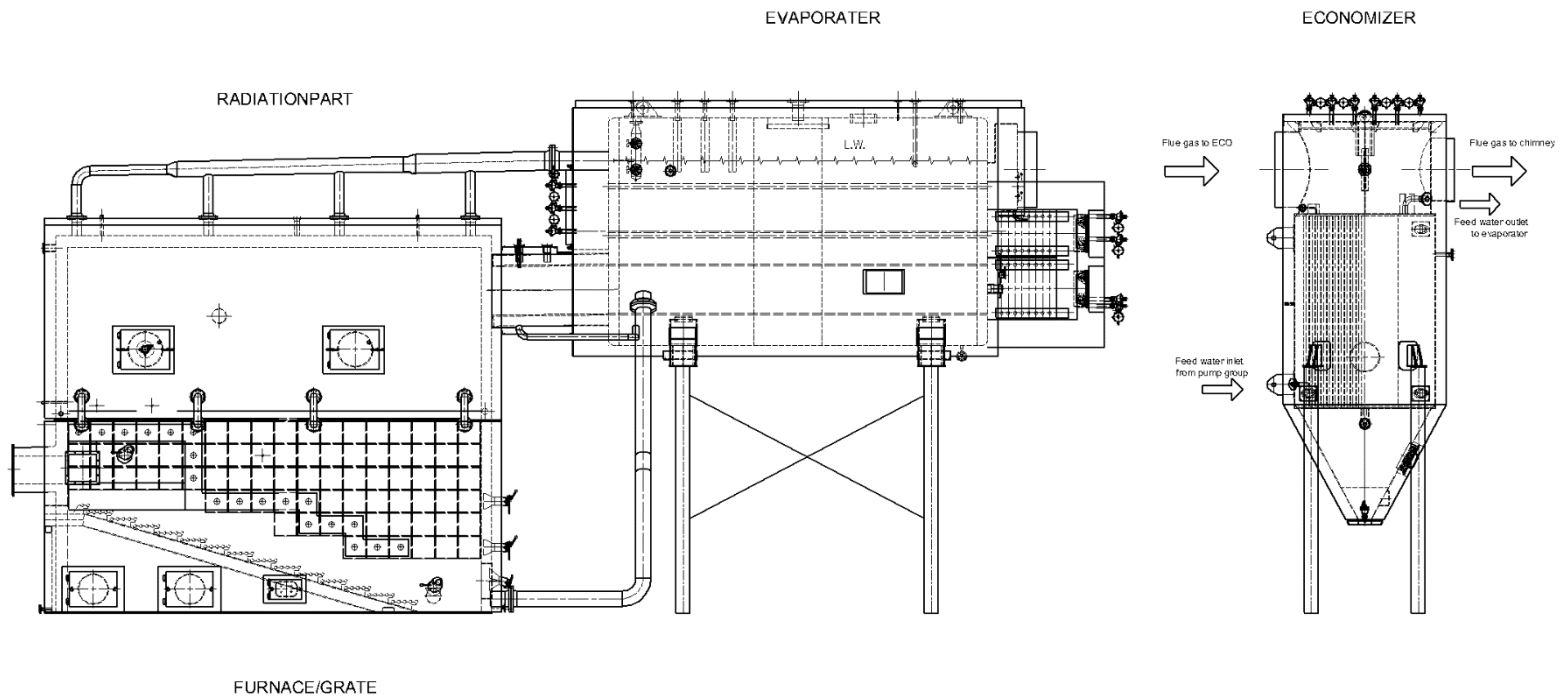
Wood-chips (wet or dry), Straw, Pellets, Grain, Sawdust, Bark, Energy crops, Husks, Residue, etc.



- Capacities up to 15 t/h
- Max 32 bar

Bio fuel boiler

Drawing of a boiler plant with a radiation part, a flue gas tube convection part and economizer





WEISS A/S ©



Danstoker Biofuel Boilers



Ystad, Sweden:

District heating
Plant

Wood chips



Installation of the Absorption Heat Pump



Example :

The examples below are made on basis of a typical Danish district heating application with a rating (heat output) of 7 MW, combustion of wet wood waste with a humidity of 55%. Return temperature to the plant is 45 °C and a desired water flow temperature out of the boiler at 90 °C.

Example	Design of the district heating plant	Achievable efficiency
No. 1	Installation of a boiler with cooling of flue gases to 184 °C	84%
No. 2	Installation of a boiler + ECO for cooling of the flue gases to 120 °C	89,5%
No. 3	Installation of a boiler + ECO + Scrubber 1 for cooling of flue gases to 50 °C	110%
No. 4	Installation of a boiler + ECO + Scrubber 1 + Scrubber 2 + an AHP for cooling of flue gases to 25 °C	123%

This means that – when applying solution No. 4 - with the same heat input of 8332 kW you will achieve a heat output of 10284 kW from the district heating plant at a temperature of 90 °C.

